



# Adjustable Control Arm (Camber Kit) Installation

- This part should only be installed by a professional, with the required tools and experience. Improper installation can lead to personal injury, part failure, damage to the vehicle, etc.
- After installation is completed, it is highly recommended that the vehicle be aligned.

## Kit Contents:

- Rear Upper Control Arm, x2

## Vehicle Fitment:

- Lexus GS 2013 to 2020 - Sedan [All]
- Lexus IS - 2014 to 2023 - Sedan [All]
- Lexus RC 2015 to 2023 - Coupe [All]

- Raise the vehicle at the rear lower control arms, and remove the wheel/tire assembly.
  - Check for any loose/damaged suspension components, and repair/replace if needed.
- Unbolt the ABS wire bracket from the stock arm.
- Remove rear upper control arm by removing the inner and outer bolts.
  
- On the adjustable arms, thread the outer bushing and telescoping nut into their shortest setting.
- Match the length of the adjustable arm to the stock arm by turning the telescoping nut.
  - Do this while holding the outer bushing and control arm body from rotating.
  
- Install the adjusted arm using the original control arm bolts, but do not tighten fully.
- Bolt the ABS wire bracket onto the adjustable control arm bracket.
- With the suspension compressed to static ride-height, tighten the control arm bolts to manufacturer specifications.
- Tighten the telescoping nut jam nuts, ensuring the ABS bracket is oriented properly.
- Install the wheel/tire assembly, and lower the vehicle.
  
- Adjust to desired camber setting; check rear toe and adjust as necessary.
- Check for proper suspension clearance between any installed suspension components.
  
- After roughly 100 road miles, check hardware making sure everything is securely fastened.

## Torque Specifications:

- M14 Hardware: 110 lb/ft
- M16 Hardware: 140 lb/ft